

1730

1. I SUPPOSE the difference of Longitude betwixt a Ship at Sea and the Port it fail'd from, might be almost as nearly known as its Latitude, if the Ship had along with it a Machine or Watch, that wou'd exactly point out what Time it is at the said Port: But it is said, the Motion of the Ship has render'd the Motion of all Machines that have been try'd so irregular, as to be of no service to the Sea-Man, in the Matter of Longitude.

2. But Query; Wou'd any of these Machines that have been try'd, go so true as is there requir'd, if fix'd on Land: If not, the Motion of the Ship need not much be blam'd, tho' it might make it worfe.

3. Well; tho' it be impossible for any Machine, either by Land or Sea, to point out the time exactly for a long Time; yet such a Machine as described below may perhaps by experience be greatly usefull, during the time in which a Ship fails to a far Port.

4. Some Years ago I made several alterations in order to render the Motion of Clocks more exact than heretofore, but when I came to try them by strict observation as below, I judg'd the best performance of the best Pendulum Clock I ever saw, made, or heard of, to be incapable of this Matter, wou'd it go as well in a Ship at Sea in any part of the World, as in any one fix'd place on the Land. Yet from several observations, I still endeavour'd to make further Corrections in this Motion; and in these 3 last Years have brought a Clock to go nearer the truth than can be well imagin'd, considering the vast Number of seconds of Time there is in a Month, in which space of time it does not vary above one second, and that mostly the way I expect: So I am sure I can bring it to the Nicety of 2 or 3 seconds in a Year. And 'twill also continue this exactness for 40 or 50 Years or more; however so as not to vary above 2 or 3 seconds from what it did the Year next before; for 'twill not want Cleaning, and the little it wears can but alter it insensibly little. This Nicety is owing partly to the Matter the Clock is made of, partly to the Contrivance it is made with, and partly to the Nice observations it is try'd by, and the convenient place it stands in. These I will now treat of, and show how I think their application, with some further Addition, may compose a Motion to go nearly as true in a Ship at Sea.

5. And first as to a Clock to be fix'd in a House. The Pendulum Wheel is best made of Brafs,, but all the other Wheels rather better of Wood than of Brafs. But as I do not here undertake to treat in full, I need not mention what Wood or how I order it. Now my Pinnions are not made as the ordinary ones; for some parts thereof have when in use a relative Motion, which said parts must be made of Wood, viz. Rolls, and move upon small Brafs pins, which reach betwixt two Brafs plates, in which the Pins are fixed, on which I find by experience these Rolls of Wood move so freely, as never to need any Oyl ; But from the nature of the Contrivance the Friction will be abated in such proportion, as the Diameter of the Pin to that of the Roll. And chiefly in the application of the Pendulum to the Wheels, or its Wheel (which is the head place) there 'tis abated no less than 40 times; And also the Pevets or ends of the Pendulum Wheel Axis moving upon Rolls of great Diameter in proportion to the said Pevets do greatly abate the Friction: And the Wearing is also abated in a greater proportion. See the Figures explain'd below.

6. From what has been said we may gather, that the draught of the Wheels, or the force impress'd on the Pendulum of such a Clock is nearly always alike, i.e., not only always nearly equal, when the Wheels are drawn by a certain Weight (for in the adjusting

a Clock, whose Pendulum moves in a Cycloid, there is occasion to increase and decrease the draught of the Wheels by adding to, and taking from the Weight, as may be seen below). But I mean in a more especial manner equal, no obstruction or irregularity arising from Friction, be the draught of the Wheels, or chiefly that of the Pendulum Wheel more or less, which is so predominant in other Clocks, that their Pendulums mov'd in Cycloids, and were such as described below; yet they cou'd not be brought to truth.

7. Now 'tis demonstrated, that, if a Pendulum mov'd in a Cycloid and in Vacuo, it's Vibrations, whether it describes greater or less Arches, wou'd be perform'd in equal Times: But then the Pendulum must be suppos'd always to retain the same Length. But there is no Wire, of any Metal whatever, whereof to make a Pendulum, but what is continually altering it's Length according to the degrees of Heat or Cold; and this I discover'd above 2 Years ago, before I ever heard a Word of, or read any about it. But a little after I had discover'd it I was shew'd the same in a Book, which had it been sooner wou'd have been some service to me.

8. But a Pendulum moving in a Cycloid to Regulate a Clock true, which is not in Vacuo, must not always keep it's same Length, unless the Air gave always the same resistance; which

agrees both with reason and experiment. Viz., the Pendulum must be rather shorter in Warm than in Cold Weather, which is contrary to the operation of the Wire.

9. After I discover'd the Wire to be longer and shorter by Heat and Cold, I prepar'd a Convenience on the outside of the Wall of my House, where the Sun at 1 or 2 a Clock makes it very warm, to try the different quantity the one foot of metal alter'd in proportion to another; and by trying in the Cool of the Mornings and Evenings, and in the heat of the Days, I gather'd as followeth.

Steel Wire to Iron Wire as.....	12.6 to 13.5
Steel Wire to Brafs Wire I	
had from Sheffield as.....	12.6 to 23
Steel to Brafs London as.....	12.6 to 20.5
Steel to Brafs from	
Holland as.....	12.6 to 19
Steel to the same	
Holland Brafs Neal'd.....	12.6 to 21.7
Steel to Silver and	
Copper as.....	12.6 to 17.6

10. I had steel of two different thickneses, and both operated alike and another Steel Wire harder than them, which rather alter'd less, but very little less, scarcely discernable. The London Brafs Wire was thicker than the Sheffield, and the Sheffield than the Holland; but it seems from what's above that different

thickneſſes do not cauſe different Extenſion, but the degrees of hardneſs, and different Mixture and Nature of Metals do. For the Sheffield Braſs was the hardeſt of the 3, yet the Holland Braſs alter'd more, after Nealing: Still not ſo much as the Sheffield tho' hard.

11. Now a Pendulum that ſwings ſeconds, whoſe Rod or Wire is of the above mention'd Sheffield Braſs, is of a right Length, when the Weather and the Room where the Clock ſtands are very Warm and will be too ſhort, when very Cold, by about $\frac{1}{66}$ or 0.1515 Inch; and accordingly the Clock will go in a Day or 24 Hours about 16.7 ſwings too faſt.

12. And to correct this altering of the Length of the Pendulum, I compoſe it of 9 Wires, viz. 5 of Steel, and 4 of Braſs, as explain'd, below.

13. But further, a Cycloid apply'd to a Clock Pendulum, muſt not be exactly as 'tis demonſtrated for a Pendulum to move in Vacuo. Becauſe 'tis here Maintain'd by the draught of the Wheels againſt the Air's, reſiſtance, which requires the Curve or Evolute of the Cycloid inſtead of being the Curve AB, to be the Curve AC. Suppoſing em but very little different. This need no more explaining.

14. Now a Pendulum, whose Motion is maintain'd against the Air's resistance by the draught of such Wheels as above, moving in such a Cycloid as treated of in the last section, and also Naturally making it self rather shorter when warmer, will perform it's reciprocations, whether described in greater or less Arches, exactly in equal Times.

15. For, let us suppose the Clock Pendulum to describe any certain Arch, and the Air at any certain Weight: Now if the draught of the Wheels be increased, so that the Pendulum's Motion is maintain'd in a greater Arch, when the Air remains the same, then with such a Cycloid as above the Clock will go true. And again, suppose the Air is lighter, and the Pendulum describes a greater Arch without any more force from the Wheels the Clock will still go true; because the same Natural cause, which makes the Air lighter, will also make the Pendulum shorter: if order'd as explain'd, Fig. 5. All this I find to agree with Experiment; but not so, 'till after I had discover'd and added, as followeth: in the two Next sections. And for my strict trying the Motion, I have two Clocks, but of that by and by.

16. The Pendulums being suspended by the Clocks, and Clocks by the Cases (as all commonly are) tho' the Cases were very good and firmly fix'd to a Brick Wall, and the

Pendulums near the back of the Cafes ; yet the Cafes certainly yielded more to the fwing of the Pendulum, when the Weather was warm and dry (by which the Clocks went flower) than when moift; tho' never at any Time could the Cafes be difcern'd to ftir in the leaft : But this I accidentally difcovered by one of the Weights fwinging a little, which was, when it's ftirg (meafuring from it's center of Gravity to that of fufpention) was equal to the length of the Pendulum. This I compar'd to an Unifon in Mufick, but judg'd it to proceed more from the ftiring of the Cafe, than from the Air; becaufe the center of fufpention of the Weight was much lower than that of the Pendulum, fo likewise it's center of Gravity or Body. Therefore that I might not be deceiv'd by the fufpention of the Pendulum, I made two holes in each Clock-Cafe Back, through which into the feams of the Bricks I drove two ftiong Irons, without touching or depending on the cafe at all, to which I fcrew'd the plate by which the Pendulum and Cycloid are fufpended.

17. But, both from reason and a little experience, I find it not convenient for the Pendulum of a Clock to Vibrate in fmall Arches, not if fuch Arches, tho' a little different, were perform'd in equal Times (but it is demonftrated that when a little different they are but perform'd very nearly fo) for it is impracticable for a Clock to maintain the

Motion of a Pendulum in exceedingly small Arches, without disturbing it's truth. And if the Arches be a little bigger, 'twill then to bring it to exact truth require a Cycloid, but still impracticable. For if we suppose the Pendulum Wheels in fundry Clocks to have the same draught, at any the same distance from their Centers, and each Pendulum Wheel to have the same number of Teeth, or we suppose em to have different draughts directly as the number of Teeth ; we must then allow that the Weight of their Pendulum Balls, ought to be reciprocally as the Square of the Arches they then describe, in regard to their Motion being maintain'd, check'd, and resisted by the Wheels : For let us instance in two Clocks whose Pendulums swing seconds, and supposing the Pendulum Ball of one to be 2 Pound Weight, and to Oscillate in an Arch of 12 Gr, and the other Pendulum so order'd by it's communication to the Wheel, as to Vibrate but 3 Gr; 'tis plain, in the latter there will be as much command to irregulate the Motion of a Ball of 32 Pound Weight, as in the other of it's 2 Pound; because the Wheel can impress 4 times the force upon it, when as at the same time the Ball has but $\frac{1}{4}$ of the force arising from descent, that the other has; or (which is the same thing) but the same Momentum, was the Ball 8 Pound Weight. Therefore to suspend a Ball for a little Vibration, will require a strong spring at the Top, which to apply for truth to such a very little portion of the Cycloid, as

will then be made use of, is impracticable. Nay, if the spring was weak, 'tis, not so practicable, as in a larger Vibration. But a strong spring and heavy Ball are scarcely practicable with a Cycloid, tho' the Vibration was larger, except the Pendulum was proportionably longer. But we have here suppos'd the draught of each Pendulum Wheel the same : But if we suppose $\frac{1}{4}$ of that draught to do for the lesser Vibration, 'twill then vary more in it's draught; because there is more difference geometrically (as we may almost compare it) betwixt 0 and 1 than betwixt 3 and 4, but this difference in draught will not (in such contrivance as treated of Sect. the 5) irregulate the Motion of the Pendulum; only 'twill have as much, or more need of a Cycloid. But we must here suppose the Ball to be 8 Pound Weight, so consequently with it's spring not practicable so as to be regulated as above. That there will be more variation in a lesser draught of the Pendulum Wheel, than in a greater, may thus be more clearly shewn. Let the Pendulum swing seconds as before, and let the Pendulum Ball for the lesser vibration be cut 2 Pound Weight, i.e, equal in Weight to the other Pendulum Ball ; then the Weights which draws the Wheels in each Clock, ought to be in a duplicate Ratio of the Arches the Pendulums describe : And as this lesser Arch is here supposed to be cut $\frac{1}{4}$ of the other, the Weight which draws these Wheels, ought but to be equal to $\frac{1}{16}$ Part of the Weight which

draws the other Wheels; for then the Pendulum would but have as much power to regulate the Motion, as in the other. Now I know by experience (in such contrivance as above treated of, sect. 5 and with each Member of a convenient size) yet much less than $\frac{1}{16}$ Part of the Weight, which is able to maintain the large vibration, will in fine Summer Weather cause the Pendulum Wheel to move forward; but $\frac{1}{16}$ Part of the Weight is not sufficient in all sorts of Weather even to cause it to move forward much less to maintain this lesser Vibration, with as constant a draught, as the larger Vibration is maintained; except the works could be made to move 16 times freer, the which I could fairly demonstrate to be impossible : Therefore a Clock cannot be made to go so true, with a little Vibration, as with a larger, Now this variation or different draught of the Pendulum Wheel proceeds from the communication of all the Wheels, which in such contrivance, as treated of sect. the 5, is very little, when the Wheels are drawn by a convenient Weight, and the same in regard to the Pendulum, as if the Weight which draws the by heels was increased or decreased ; but not so in the other Clocks. But from what is said below (sect. the 25) there may seem to spring a small objection, which I think convenient here to answer; and i.e. that the Pallats drawing the Pendulum Wheel a little back every beat, the difference in the Friction amongst the Wheels cannot be

the fame in respect to the Pendulum, or different Weight to draw the Wheels; because when the Friction is most, the Pendulum Wheel has less force forward, and not so willing to be drawn back. I answer it is so in other Clocks, but not so here : For the holes in the Centers of the Rolls (viz..., the Rolls of the pinnions, as well as them on which the Pendulum Wheel moves) are rather wider than the Pins are thick, whereon they move, else they could not move freely; but as they cannot slide or turn thereon with the least force, they must have rather a desire to rebound or give back, and consequently in this case the more the Friction increases, the greater will be its desire to give back; but the Limb of the Wheel is but drawn back very little, which near the Centers of the Rolls is almost infinitely less. Therefore the less force the Pendulum Wheel goes forward with, the less it will be drawn back with. So this scruple if not clear remov'd is very much lessen'd. But farther, as this retrogradation of the Pendulum Wheel is much less than is requir'd to be in other Clocks, and the larger the Vibration of the Pendulum is, the less proportion this small retrogradation bears to the Vibration, and the Contrivance Naturally permits or with ease maintains a large vibration ; and for reason above the Vibration,, ought not to be little : Therefore this gives infinitely less irregularity (if any at all) to the Pendulum, than the other way.

18. But I said above (sect. 4) that I had not as yet got a Clock so near the truth as it may be brought, and that is because the Curvature or Evolute of my Cycloids is not Cut exactly true; for I have but lately invented, how an Engine may be made to Cut the Curve so exactly true as it ought to be, but have not yet made it. And now I come to treat of my ways of Trying the truth of the Motion.

19. I have two ways for trying the truth of the Motion, the which together is very Compleat. One is by the apparent Motion of the fixed Stars with a very large sort of an Instrument, of about 25 Yards Radius, compos'd of the East side of my Neighbours Chimney (which is situated from my House towards the South) and the West side of an exact place of some one of the upright parts of my own Window Frames; by which the Rays of a Star are taken from my sight almost in an Instant : And I have another person to count the seconds of the Clock, beginning a little before the Star Vanish : So I observe what second is Mention'd when it Vanisheth ; and I have a Table Calculated to show how much sooner any such Star is to Vanish every Night, or before the 24 Hours of the Pendulum Day is expir'd.

20. But my other way is the better part of the Completion : and that is the two Clocks plac'd one in one Room and the other in

another, yet so, that I can stand in the Doorstead, and hear the beats of both the Pendulums, when the Clock .Case heads are of ; and before or after the hearing can see the seconds of one Clock, whilst another Person count the seconds of the other : by which Means I can have the difference of the Clocks to a small part of a second. And in very Cold and Frosty Weather, I sometimes make one Room very warm, with a great Fire, whilst the other is very Cold. And again the contrary. And sometimes the like in Summer by the Sun's Rays in at the Windows of one Room, and also a Fire, whilst the other is close shut up and Cool. Thus. I prove the Operation of the Pendulum Wires, and adjust the same to what is treated of above, sections 8 : 14 : 15. And to prove or adjust the Cycloid to Vibrations perform'd in different Arches as requir'd (sections 14 : 15) I cause the Pendulum to describe such by increasing and decreasing ; the draught of the Wheels, and that by adding to and taking from the Weight; by which I can make 8 or 10 Times more difference, than Nature ever will, and yet the effect be nearly the same (in such Contrivance as is treated of sect. 5) as if Nature itself had alter'd the Weight of the Air so much.

21. Now as to the place wherein to set a Clock, 'tis not convenient it should be damp : but dry Rooms, and where there is a Fire in Winter are best. Mine are in low Rooms,

which are often without Fire a Fortnight or 3 Weeks together in very bad Weather, and yet I can discern no alteration in em. I fold one 3 Years ago which stands in an upper Room, where there is seldom any Fire, and it's Pendulum describes the same Arch now, that it did half a Year before I fold it; and so I believe will Continue to do a long Time. It is made as treated of sect. the 5, and with an imperfect Cycloid, but not such a Pendulum as truth requires, sect. the 12. And now I come to the Explication of the Figures, and their application for the composing of the Sea Clock.

Figure 1

22. Let AB be a portion of a Wheel, CDE the Pinnion which it turns, let aaa etc. be Rolls, which move relatively on small pins at their centers to submit to the Teeth of the Wheel as they reach nearer to, or draw farther from, the Center of the Pinnion; by which there is no Friction at the Teeth, but only at the Center of the Rolls, which must be less than if it were at their Circumferences, as the Circumference of a Pill to that of a Roll. This as well for the Sea as Land.

Figure 2

23. Let A represent two bits of Glafs, whereon each end of the Axis of the Pendulum being a Sharp Edge of Brass moves in a little notch in the Glafs, which renders

that Friction insensible, as also the Wearing (for 'tis but the Axis of the Pallats, which communicates force to the Pendulum; for the Pendulum it self is otherwise suspended, viz. by a thin Brass Spring). Let the Arch CD, and the least Vibration the Pendulum must make to let the Wheel move forward, be similar; therefore the Arch a.a, is described with the same Vibration by the Center whereon the Pallats have their relative Motion, and from the extremities of the said Arch or Vibration a.a. and with the length of each Pallat may be described the portions of circles ee,ff. which must cut the Limb of the Wheel so, that there be half the space of one of the Teeth between; because one Vibration lets but the space of half a Tooth go. Now if these Pallats were fast at their relative Center a, so that they had no relative Motion, their Friction at the Wheel wou'd be equal to that of the common way, if the Arch described by Vibration was as large, and maintain'd with the same draught of the Wheels ; but that cou'd not be, for 'twou'd require a deal more. But without that, as their length or Radius is at least 60 Times the semidiameter of the Pin, on which they relative move, I may safely say (as in sect. 5) the friction is 40 Times less than the other, and the wearing, is still less, especially in regard to the Motion being alter'd thereby; for the Wheel pressing against the End of the Wood (or the Pallats being made length-way of the Wood) there will scarce be any impression

made in 40 or 50 Years : for the Wheel has no drop, and it's, draught is but very little, in comparifon to what it wou'd require to have with the other Pallats. But fuppose it does make a little impreffion ; fince the extremity or Edges of the Teeth has not to do, as the common way has, i.e. to flide out of the little hole that's worn, and then over it: for here the tooth takes the Pallat along with it, and never departs from the fame relative place, untill the other Pallat take hold, and then it departs from it perpendicular to the furface of the Pallat; therefore no fliding, and confequently no alteration of the Motion on this account. But again, if we fuppose the Pallats to alter in length the quantity of a little impreffion and a little wearing at their Center of relative 'Motion; yet this, as they are apply'd like Tangents to the Wheel, can make no fenfible difference in the impulfe at the Pendulum in many Years. But thefe we cannot have in the Sea Clock ; but we may have the like in Nature, as; explain'd. Fig. 4. Now by experience I cannot find, that the Pendulum ever alters in it's Vibration above $\frac{1}{30}$ part of the whole Vibration, and part of what it alters muft be owing to the Air, and the other part we cannot well attribute to difference in Friction in fuch Pallats as treated of above: For certainly when the Friction: increafes in other Joynts of the Clock, there will lefs force come to the Pallats; and confequently, as they are not Oyl'd, nor flide at the Wheel, the Friction

must there rather decrease. So the less force the Wheel impresses on the Pallets or Pendulum, with less the Pendulum can draw it back, as Nature requires and treated of, sect, the 17.

Figure 3

24. Let GH represent two Rolls, on which one end or Pevet of the Pendulum-Wheel Axis moves, (the other end also having, the same) but one of them at each end bears most of the Weight that's there; so the Friction is abated almost as the Diameter of the Pin to that of that Roll. These may be apply'd to the Sea Clock.

Figure 5

25. Let AA be two Axes for two Ballances (or such artificial Pendula as explain'd below Fig. 6) we need not signify whether they be Horizontal, or Vertical, but parallel. Let them have at each end in the Centers of the Pevets a Brass Wire, of a competent thickness and length fixed fast, and then stretch'd stark in the same direction with the Axis, by which means the Axes cannot shove end-way, and the Wires will twist with an elastick force to the Vibration. But these Axes will be drawn towards each other, (as below Fig. 6) from which they must be suspended by Rolls, at their Pevets, (as mention'd in the last section) but here let them be only portions of Roll of great Radii, so the Friction at their Centers

will not be felt, and we may suppose these Ballances to move nearly as free as a Natural Pendulum suspended by a spring. But we cannot communicate them to the Wheel, as treated of sect 23. Therefore, as one Axis or Ballance is to move one way, whilst in the same Time the other moves the other way, (as will be shewn Fig. 6) let there be fix'd to each Axis at b a fine small Brafs spring, and let it be exactly fitted to the portion of the Circumference of the Axis from b to c, leaning against the Axis; then at c let it go off in a Tangent (to the Axis) to t, and supposing the Ballances at one extremity of their Vibration, one of the springs will take hold of the extremity of the Tooth of the Wheel O, where 'tis also a Tangent to the Wheel; then the Wheel Moving forward, or towards F, the space of half a Tooth, and drawing so much of the spring from off the Axis, and the Ballances performing one Vibration as from D to C, (for we will suppose that Arch and the Vibration similar) then the other spring will take hold of the Tooth d, and there drawing the Wheel a little back, the other spring will fly off to z, i.e. 'twill return into the position it was in, before the Wheel drew some of it from off the Axis. Now these Pallats will have less Friction than the other, Fig. 2. But they cannot be apply'd to a Natural Pendulum. And the Wearing will also be insensible; for here is no sliding nor dropping, but they take and leave as the other do.

Figure 5

26. Let s be a thin Brass Spring suspending a Natural Pendulum in a Cycloid, and B the Ball of the Pendulum; and let the thick upright Lines represent Wires of the Sheffield Brass (as in sect 9) and the small Lines Wires of Steel. These are fixed fast in Over-thwarts or Bridges; of which there are 3 at the Upper end, and 2 at the Lower, and this Pendulum will make it self shorter when Warmer, as requir'd sect 14.15; tho' all the Wires be then lengthened. See the Computation, as followeth. And first, let us suppose it at a certain Length, and the Weather at a certain Temperature, and let us suppose the Brass Spring (etc..) at the Top to be $\frac{1}{5}$ of the length of the other part of the Pendulum, viz the Wires. And then supposing the Weather to be Warmer, and each Wire to be lengthened (as in sect the 9) viz. Steel 12.6 indefinitely small parts, the Brass 23 such parts, and the Brass Spring at the Top $\frac{1}{5}$ of that i.e. 4.6. But the parts will be bigger or less according to the degrees of Heat.

Brafs at the Top.....	4.6	
		Add
The two out most Steel Wiref from the highest Bridge at the upper end, to the lower, at the lower end	<u>12.6</u>	
	17.2	
So this lowest Bridge will be too low	17.2	Subtract
Then the two outmost Brafs Wiref from the lowest Bridge, to the Middle most at the Top.....	<u>23.0</u>	
So this Middle Bridge will be too high	5.8	Subtract
Then the next two Steel Wires from this middle Bridge at the Upper end, to the upper Bridge at the lower end.....	<u>12.6</u>	
So the upper Bridge at the lower end will be too low	6.8	Subtract
Then the other two Brafs Wires from this upper Bridge, at the lower end; to the lowest Bridge at the upper end.....	<u>23.0</u>	
So this lowest Bridge at the upper end will be too high.....	16.2	Subtract
Then the Steel Wire down the Middle, from this lowest Bridge at the upper end, to the Center of the Ball about.....	<u>13.3</u>	
So the Pendulum is shortened about.....	2.9	

And now I shall treat of the Artificial or Portable Pendula.

Figure 6

27. Let AA be 2 Axes, on which 2 Ballances or the 4 Pendulum Halls BBBB are supported. Let the Balls be all of an equal Weight exactly; and also at equal distance from their Axis; or Center of Motion to that of Vibration or Gravity. Let them be communicated to their Axes with Wires, such as in Fig. the 5. So that they be nearer the Center of Motion when Warmer; but rather somewhat nearer than in the Natural Pendulum; because some part of their support, (or rather a bigger part of it than in a Natural Pendulum) will not by this means be brought nearer, But of their support in particulars I shall not here enlarge: but supposing it both possible and practicable for any two of them, both singular and together with what supports :em to be made so exact an Equilibrium as requir'd, I shall proceed. Let the two portions of Circles ab and ed be of equal Radii, and fix'd to each Axis with their Centers exactly in the Center of Motion Let two small Brafs Wires, but flat (or thin like the Pendulum or Spiral Spring of a Watch) and Elastick; be stretch'd from a of one Arch to c on the other, and from b of one Arch to d on the other, by which means one balance

cannot relative move one way without the other move the same space or quantity the other way, so consequently if the whole Body of the Clock be turned one way (whether it be slowly, or faster than ever the Ship can turn it, any portion of the Circle, (whether coinciding with the plain in which the Ballances Vibrate, or inclining thereto) it cannot alter the relative position of the Ballances, but they will still remain as if the Clock had not been moved. Let SS be two Worm Springs, and let each be suspended by the middle at f; let them have fix'd at each end at e a small Wire, such as was spoken of last, by which from g, in the portions of the Circles g h i, let the springs be stretch'd to a convenient degree, that so as the Ballances Vibrate, one one way, and the other the other way, one spring will be stretch'd out, whilst the other draws it self in, and the thin Wires will be constantly apply'd to the Arches g h i, and (the Ballances performing two Vibrations in one Second of Time) the said Arches will be portions of Circles of about 10 Inches Radius : So the Angle of Contact will be very small and as the Wires are thin and Elastick, the Motion will be very little obstructed by their application to the, Arches; therefore almost as free as that of a Natural Pendulum. And the wearing, may be compar'd to that of the spring which suspends a Natural Pendulum in a Cycloid, which is insensible. But supposing the Motion not so free as a Natural Pendulum, if it

do not alter in degrees of freeness, it is the same in respect to the truth of the Motion, as if it was entirely free; and we must suppose that if it do alter, it will be as the degree of Heat or Cold. Therefore it may be attributed (in regard to the Motion) to heavier or lighter Air, which is accounted for above. But this may seem to be super added to the Air's resistance, I own it is, yet both together will not give so much resistance, I think to 4 such short Pendula, as performs 2 Vibrations in one second, as 1 Pendulum 4 Times as long (which perform 1 Oscillation in a Second) meets with from the Air alone, supposing em to describe similar Arches: But whether it be more or less, the difference in it's resistance may be accounted for in the ordering and adjusting the Wires (sect 26.20) But greater or less Vibrations may not be perform'd in equal Times, no more than in a Natural Pendulum without a Cycloid. And here whether greater Vibrations take more or less Time than less ones, they may be reduced to exact equality by part of the Arches g h i, viz, that part from h to i being made a portion of a Circle, respecting; some other Center k, or if not so, some other Curve. But if it be objected, that the springs SS which are treated of above will be rather weaker when Warmer, I answer the Arches g h i (which are part of the support of the Balls, but not fix'd fast to em) will be farther from the Center of Motion at the same time;

Therefore will almost countervail what wants in the spring : and the Complement as above; fir the Balls rather somewhat nearer than in the Natural Pendulum; etc.

28. In the last sect is shewn, that the Ballances cannot alter their relative position by turning the Whole Clock into another position, but that is Supposing the Clock not in Motion, so consequently, if it were in Motion, the Motion wou'd not be alter'd thereby. But the Clock may be suspended from the Ship with Hinges, in Nature to them of the Mariner's Compass, and so that it alter it's Position but very little, tho' the Ship Toss much, nor receive any great Shocks from the Waves.

29. Now if there were Clocks made as described above, (of which I have had experience, even such Clocks as may be made to go to 2 or .3 Seconds in a Year) and fix'd at Sundry Ports in the World, where Ship, resort, or rather each Clock made (but however it's Cycloid etc., corrected) at the Port where it is to be fix'd (because nearer the Equator Pendulums Oscillate slower) these wou'd be good standards to set the Sea Clocks by; when the Ships are ready to sail. And if the Sea Clocks were made as here treated of (which is also practicable) I think they wou'd not be much inferiour to the other. But if in the Ship;

they. shou'd vary 4 or 5 seconds in a Month, it wou'd not always be one way, which makes the variation less in regard to it's use, (for the mean of what is always one way implies the want of better adjusting) and 4 seconds of Time being but 1 Minute of the Equinoctial; (or but little more than a Mile towards the Equinoctial, and not so much towards the Poles) such little variation cannot deceive the Sea Men much in the Time they sail to a far Port, or to where there is another fix'd Clock.

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*June 30.
1730.*



